



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-21
Job Sheet 169114



Part No: SK145-0115-21

Job Qty: 8 ea

Part Name: Clamp Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/1/17

Job Tracking No:

Due Date: 12/8/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Rev: N/A ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		12/8/17	0.00	0.00	Start Up Machining-3		SL 17-12-4
120	CNC Lathe	8 pcs		12/8/17	0.00	0.00	MORI SL-154		SL 17-12-4
130	QC	8 pcs		12/8/17	0.00	0.00	QC2 Machining-4		SL 17-12-4
140	QC	8 pcs		12/8/17	0.00	0.00	QC8 Machining-4		SL 17-12-0
150	Packaging	8 pcs		12/8/17	0.00	0.00	Packaging3-1	GA	SL 17-12-0
160	QC21-SA	8 Ea		12/8/17	0.00	0.00	QC21		SL 17-12-0

Part Op 120 - 1-Machine as per FOLIO. FB 690 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	8547K45	4	20	0	0

5009917

N.74

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S017151

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Clamp Handle

PART NO: SK145-0115-21
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/04/17
Job No: 169114

Root Cause	Environment	Design	Doc/Data	Equip/Tooling	Handling/Pre	Material	Internal Transport	Tribal Knowledge	LOA	Substation	Past Expiry Date	Misidentified
☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
No Re-verification	Operator	Offset/Setup	Supplier	Training	Use for Testing	Poor Information	Rushing	Product Improvement	Process Improvement	Manufacturing Process	Past Due	
☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐
Pressure/Forced	Bending	Centre Not Concentric	Cracks	Crimp/Kink/Ripple/W:	Cuffs	Crushing	Heat Treat	Wave/Twist in Tube	Marks/Chatter	OTHER :		

Work Order:		Part No.		NCR No.	
DISPOSITION		Suspected Unapproved		Use-as-is	
Skid-tube		Thermoforming		Large Fab	
Cross tube		Small Fab		Finishing	
Water Jet		Prod. Eng. Coord.		Rec/Store/Packaging	
Engineering		Quality		Other	
AGAINST DEPARTMENT/PROCESS		QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
Date :		Step #:		Lead hand / Supervisor	
Approval Verification		Approval Verification		Approval Verification	

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

QA Closed: Date:

DQA: Date:

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